

Greg Fisher

From: Terry Hartsell <hartsell.t@minutemanintl.com>
Sent: Friday, March 27, 2015 9:30 AM
To: 'Greg Fisher'
Subject: FW: Antwort: Code 5461

FYI

Regards,

Terry Hartsell
Minuteman International
Technical Support
1-630-570-2442
hartsell.t@minutemanintl.com

www.minutemanintl.com

14N845 U.S Route 20

Pingree Grove, Illinois 60140



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From: FFechtner@hako.com [mailto:FFechtner@hako.com]
Sent: Friday, March 27, 2015 8:59 AM
To: Terry Hartsell
Subject: Antwort: Code 5461

Terry,

the error can be caused, if you have battery potential (plus or minus) at the chassis of the machine.
This is the case, if e.g. the insulation of a wire is destroyed and the copper wire has contact with the chassis of the machine.

Mit freundlichen Grüßen / Sincerely

Friedhelm Fechtner

KUD/TKZ
Hako GmbH
Hamburger Straße 209-239
D-23843 Bad Oldesloe

Tel.: +49-4531-806-450
Fax: +49-4531-806-484
Mobil: +49-179-9119-262
<mailto:ffechtner@hako.com>
<http://www.hako.com>

Von: "Terry Hartsell" <hartsell.t@minutemanintl.com>
An: <FFechtner@hako.com>
Datum: 24.03.2015 17:48
Betreff: Code 5461

Friedhelm: Do you have any additional information on the code 5461 on the E3330 (7311.44), other than what is in the service manual.
We have a brand new machine that is giving the 5461 code. We changed the controller and we are still getting the same code.
We unplug the batteries for a couple of minutes, than we are able to run the machine again for about 20 minutes.
Than the code occurs again.
Could this be a static electricity issue?
It is being used in a textile factory.

Regards,

Terry Hartsell
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Sitz Bad Oldesloe, Registergericht : Lübeck HR B 1314 OD
UST-ID: DE 812558589, Steuernummer: 3029225427
Geschäftsführer: Mario Schreiber (Vorsitzender), Uwe Brenne, Matthias Wolf
Vors. des Aufsichtsrates: Uwe Lüders

The company is limited by shares (GmbH), Head office Bad Oldesloe, Germany
Registry court : Lübeck Comm. register/ HR B 1314 OD
VAT-ID: DE 812558589, Tax No.: 3029225427
Members of the Board: Mario Schreiber (Chairman), Uwe Brenne, Matthias Wolf
Chairman of the Supervisory Board: Uwe Lüders